



Dart Aerospace Ltd.
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Canada

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D4034-041
Job Sheet 183404



Part No: D4034-041

Job Qty: 4 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/5/18	10/5/18	0.00	0.00	Start Up Large Fab-6		JC 2018-09-27
100	Large Fab	4 pcs	10/5/18	10/5/18	0.00	4.60	Large Fab 1		JC 2018-09-27
110	QC	4 pcs	10/5/18	10/5/18	0.00	0.00	QC9		
120	QC	4 pcs	10/5/18	10/5/18	0.00	0.00	QC5		
130	Packaging	4 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	4 Ea	10/5/18	10/5/18	0.00	0.00	QC21		21 SEP 27 2018

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	4 Ea (1 ea)	90-Start up Operation	5113175
D4021-9	Bushing	16 Ea (4 ea)	90-Start up Operation	5105262
D4034-1	Rib	4 Ea (1 ea)	90-Start up Operation	5109802
D4034-3	Rib	4 Ea (1 ea)	90-Start up Operation	5099553

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	4	4	0
	D4021-9	16	108	0
	D4034-1	4	22	0
	D4034-3	4	12	0



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Container No: S113926



Part: D4034-041

Job No: 183404

Serial No/Batch: S113926

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/27/18

Specifications

could not be found.

Plex 9/18/18 6:41 AM Dart.lajeunesse.marie